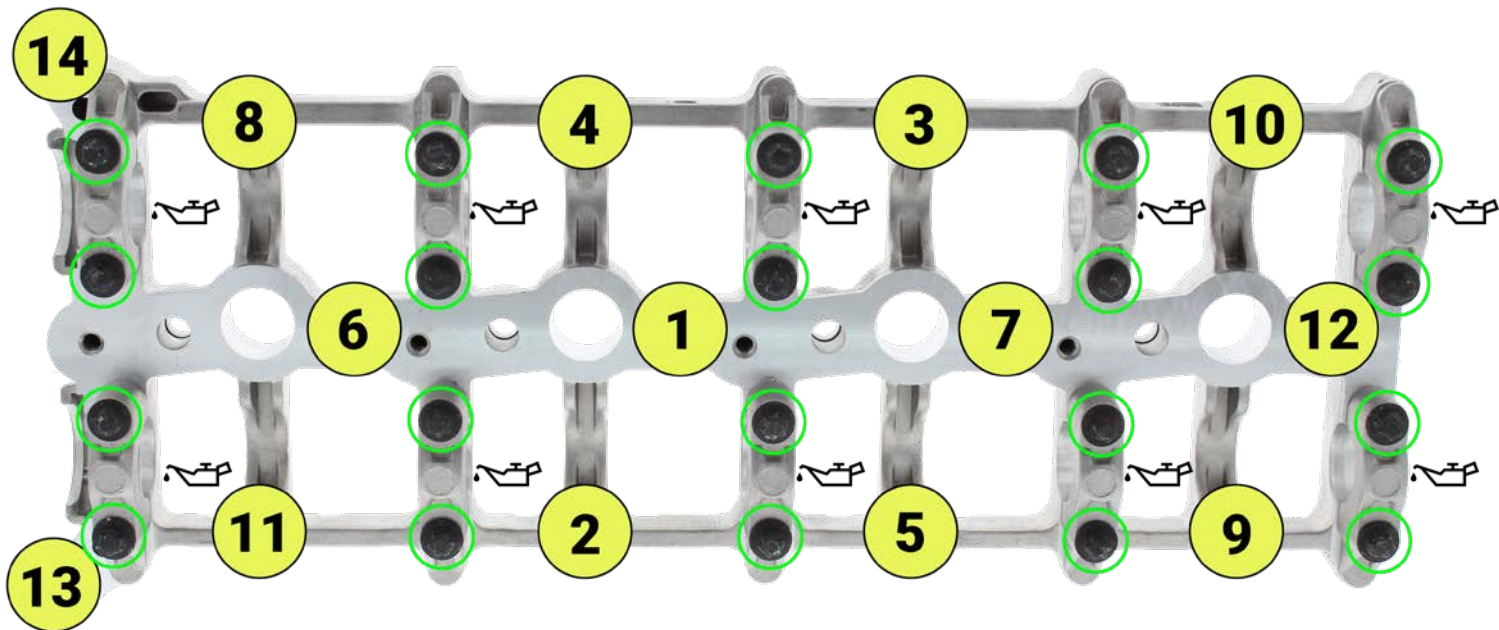


# Technical Bulletin

## LR350

### Important Installation Advice

- The image below shows the location of the M7 bolts and the tightening sequence.  
All of the M7 bolts must be tightened to 13Nm.
- The remaining M6 camshaft cap bolts do not require a sequence but should be tightened to 10Nm.



- 🛢 Before installing each of the camshafts it is essential to lubricate the journals.  
This practice will avoid any friction between metal on metal components on first start-up.



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