

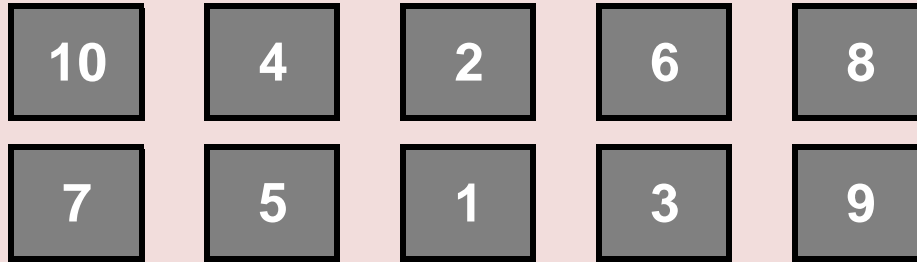
Cylinder Head Tightening Instructions

HG888



	1	2	3	4	5	6
Reference	HG888					
Piston						

Headbolt Tightening Sequence



Fitment Procedure

	Stage 1	Stage 2	Stage 3	Stage 4	Stage 5	Stage 6	Stage 7	Stage 8	Retightening
Bolt Type 1									
Kilos	3 Kpm	+100°	-180°	2.5 Kpm	+213°				No
Pounds	22 lbft	+100°	-180°	18 lbft	+213°				No
Newton M's	29.4 Nm	+100°	-180°	24.5 Nm	+213°				No
Bolt Type 2									
Kilos									
Pounds									
Newton M's									
Bolt Type 3									
Kilos									
Pounds									
Newton M's									
Bolt Type 4									
Kilos									
Pounds									
Newton M's									

Fitment Key	Description of Required Procedure
-/+ X°	Loosen or tighten the head bolt by the 'X'-value specified in the stage. Follow indicated tightening order.
<>	Run the engine until it reaches working temperature. Let the engine cool with the bonnet open for a minimum of four hours. Remove the expansion tank cap. Should retightening be required, loosen by 90° and then retighten observing the tightening procedure above.
Retighten?	If required, should be performed between 620-930 Miles (1000-1500 Km).

