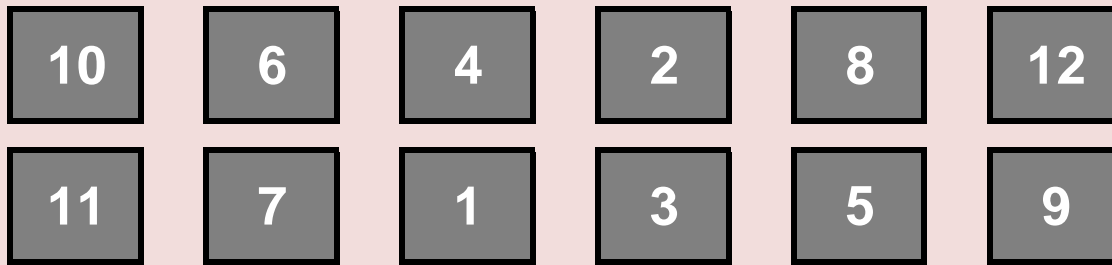


Cylinder Head Tightening Instructions **HG1328A**



| | 1 | 2 | 3 | 4 | 5 | 6 |
|------------------|--------|---------|-----------|---|---|---|
| Reference | HG1328 | HG1328B | HG1328A | | | |
| Piston | <0.96 | >1.01 | 0.96-1.01 | | | |

Headbolt Tightening Sequence



Fitment Procedure

| | Stage 1 | Stage 2 | Stage 3 | Stage 4 | Stage 5 | Stage 6 | Stage 7 | Stage 8 | Retighten? |
|--------------------|---------|---------|--------------|---------|---------|---------|---------|---------|------------|
| Bolt Type 1 | | | | | | | | | |
| Kilos | 4 Kpm | 6 Kpm | -90°+6 Kpm | +90° | +90° | | | | |
| Pounds | 29 lbft | 43 lbft | -90°+43 lbft | +90° | +90° | | | | |
| Newton M's | 39.2 Nm | 58.8 Nm | -90°+58.8Nm | +90° | +90° | | | | |
| Bolt Type 2 | | | | | | | | | |
| Kilos | | | | | | | | | |
| Pounds | | | | | | | | | |
| Newton M's | | | | | | | | | |
| Bolt Type 3 | | | | | | | | | |
| Kilos | | | | | | | | | |
| Pounds | | | | | | | | | |
| Newton M's | | | | | | | | | |
| Bolt Type 4 | | | | | | | | | |
| Kilos | | | | | | | | | |
| Pounds | | | | | | | | | |
| Newton M's | | | | | | | | | |

| Fitment Key | Description of Required Procedure |
|-------------------|--|
| -/+ X° | Loosen or tighten the head bolt by the 'X'-value specified in the stage. Follow indicated tightening order. |
| <> | Run the engine until it reaches working temperature. Let the engine cool with the bonnet open for a minimum of four hours. Remove the expansion tank cap. Should retightening be required, loosen by 90° and then retighten observing the tightening procedure above. |
| Retighten? | If required, should be performed between 620-930 Miles (1000-1500 Km). |