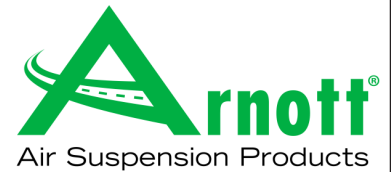


Installation Manual

AS-3373
ARNOTT
REMANUFACTURED FRONT LEFT AIR STRUT
2016-2018 BMW 7 SERIES (G11/G12)
W/AWD



Congratulations on your purchase of an Arnett® air suspension product. We at Arnett Incorporated are proud to offer a high quality product at the industry's most competitive pricing. Thank you for your confidence in us and our product.

Proper installation is essential to experience and appreciate the benefits of this system. Please take a moment to review these installation instructions before you begin to install these components on your vehicle. The removal and installation of air suspension products should only be performed by a fully qualified, ASE Certified, professional.

It is equally important to be aware of all necessary safety measures while installing your new Air Suspension System. This includes proper lifting and immobilizing of the vehicle and isolation of any stored energy to prevent personal injury or property damage.

"Engineered to Ride, Built to Last®"



WARNING: *The air suspension system is under pressure (up to 10 bar, or 150 lbf/in). Verify pressure has been relieved and disconnect power to the air suspension system prior to disassembly. Do not allow dirt or grease to enter the system. Always wear standard hand, ear, and eye protection when servicing the air suspension system.*

Arnett® is committed to the quality of its products. If you have a question or problem with any Arnett product, please contact Arnett by calling **800-251-8993** during normal business hours or email techassistance@arnottinc.com.

GENERAL INFORMATION:

Reading this manual signifies your agreement to the terms of the general release, waiver of liability, and hold harmless agreement, the full text of which is available at www.arnottinc.com.

- Not to be stored below 5°F (-15°C) or above 122°F (50°C).
- Avoid damage to air lines and cables.
- Removal and installation is only to be performed by fully qualified personnel.
- Use car manufacturer's diagnostic software.

CAUTION: *Damage to the vehicle and air suspension system can be incurred if work is carried out in a manner other than specified in the instructions or in a different sequence.*



To avoid the possibility of short circuits while working with electric components consult your owner's manual on how to disconnect your battery.



Consult your vehicle owner's manual, service manual, or car dealer for the correct jacking points on your vehicle and for additional care, safety and maintenance instructions. Under no circumstances should any work be completed underneath the vehicle if it is not adequately supported, as serious injuries and death can occur.

AIR STRUT REMOVAL

1. SET STEERING TO STRAIGHT AHEAD.
2. RAISE VEHICLE.
3. REMOVE FRONT LEFT WHEEL. (FIGURE 1)



FIGURE 1

4. DISCONNECT THE AIR LINE FROM THE STRUT. (FIGURES 2, 3)



FIGURE 2



FIGURE 3

5. DISCONNECT AND UNROUTE THE TWO (2) ELECTRICAL CONNECTIONS TO THE STRUT. (FIGURES 4, 5)

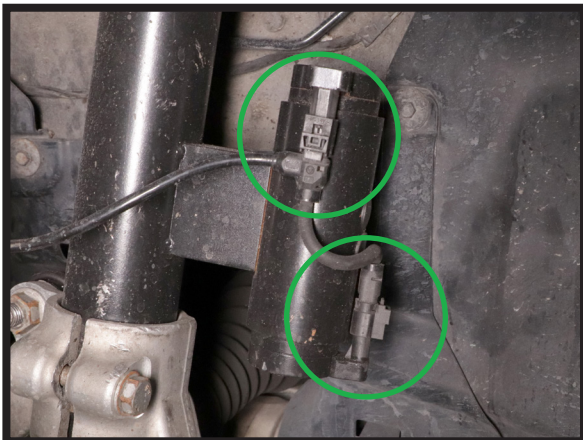


FIGURE 4



FIGURE 5

6. DISCONNECT THE CONTROL ARM SPINDLE FROM WHEEL CARRIER ASSEMBLY. (FIGURES 6, 7)

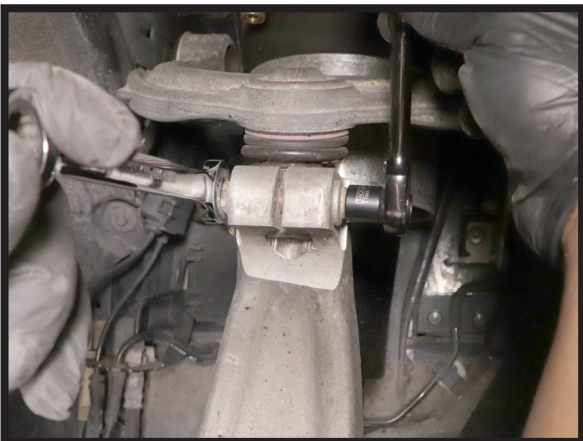


FIGURE 6



FIGURE 7

7. REMOVE THE SWAY BAR END LINK NUT AND DISCONNECT THE END LINK. (FIGURES 8, 9)



FIGURE 8

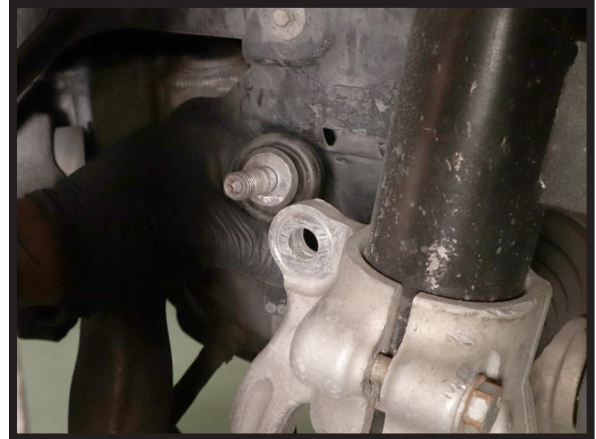


FIGURE 9

8. REMOVE THE BOLT FROM THE BOTTOM STRUT CLEVIS MOUNT. (FIGURES 10, 11)



FIGURE 10



FIGURE 11

9. REMOVE THE CLEVIS MOUNT PINCH BOLT TO FREE THE STRUT BOTTOM MOUNT. (FIGURES 12, 13)



FIGURE 12



FIGURE 13

10. REMOVE THE LOWER CLEVIS MOUNT FROM THE BOTTOM OF THE STRUT. (FIGURE 14)



FIGURE 14

11. LOCATE AND REMOVE THE THREE (3) STRUT TOP MOUNT BOLTS. (FIGURES 15, 16)

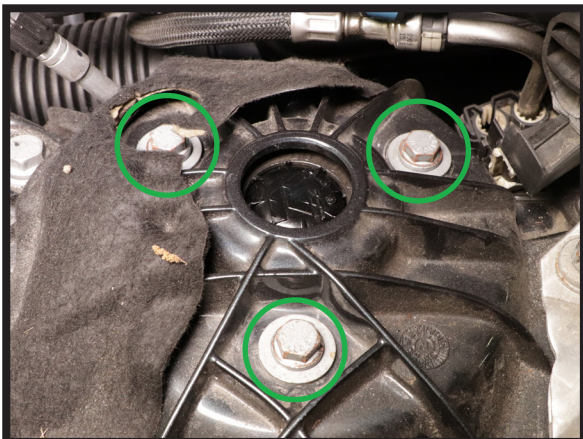


FIGURE 15

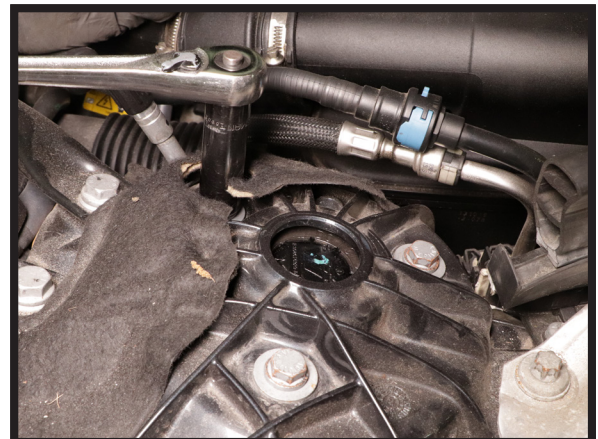


FIGURE 16

12. REMOVE THE LOWER CLEVIS MOUNT FROM THE BOTTOM OF THE STRUT. (FIGURE 17)



FIGURE 17

13. REMOVAL COMPLETE.

AIR STRUT INSTALLATION



Tighten all nuts and bolts to manufacturer's specifications during the installation process.

1. PREP THE NEW AIR STRUT FOR INSTALLATION BY REMOVING THE SILVER THREADED SHIPPING PLUG, INSTALLING THE PROVIDED VOSS FITTING, AND REMOVING THE WHITE SHIPPING PIN. (FIGURES 18, 19, 20, 21)

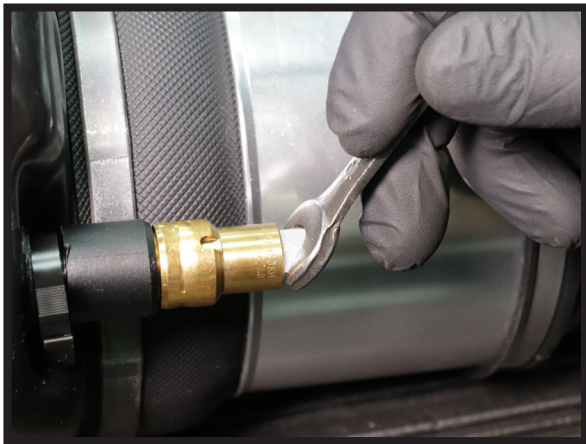


FIGURE 18



FIGURE 19



FIGURE 20



FIGURE 21

2. ALIGN THE LOWER CLEVIS MOUNT ON TO THE LOWER MOUNT OF THE NEW STRUT. (FIGURE 22)



FIGURE 22

3. INSTALL THE NEW ARNOTT STRUT ON TO THE VEHICLE. (FIGURE 23)



FIGURE 23

4. INSTALL THE THREE (3) TOP MOUNT BOLTS. TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURE 24)



FIGURE 24

5. INSTALL THE CLEVIS MOUNT PINCH BOLT AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 25, 26)



FIGURE 25

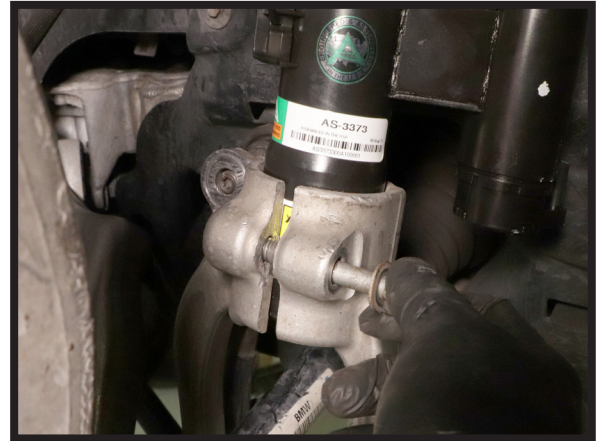


FIGURE 26

6. INSTALL THE BOTTOM MOUNT STRUT BOLT. TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 27, 28)

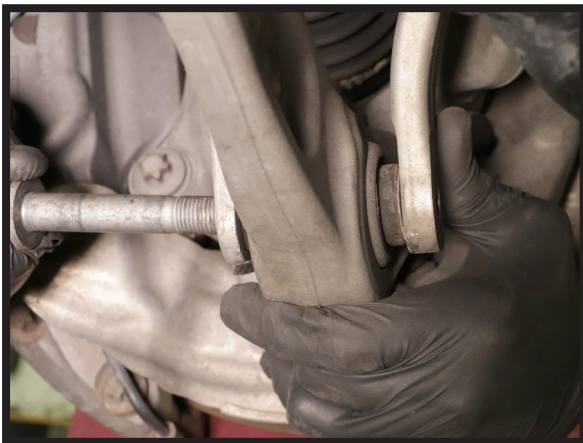


FIGURE 27



FIGURE 28

7. INSTALL THE SWAY BAR END LINK NUT AND TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURE 29)



FIGURE 29

8. RECONNECT THE CONTROL ARM SPINDLE TO THE WHEEL CARRIER ASSEMBLY. TIGHTEN TO MANUFACTURER'S SPECIFICATIONS. (FIGURES 30, 31)



FIGURE 30

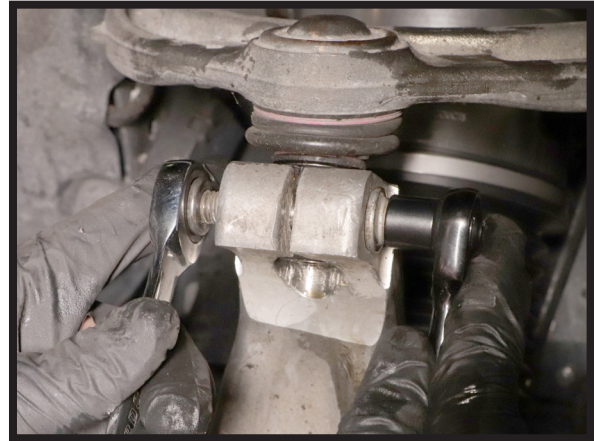


FIGURE 31

9. CONNECT AND ROUTE THE STRUT ELECTRICAL CONNECTIONS. (FIGURES 32, 33)




FIGURE 32

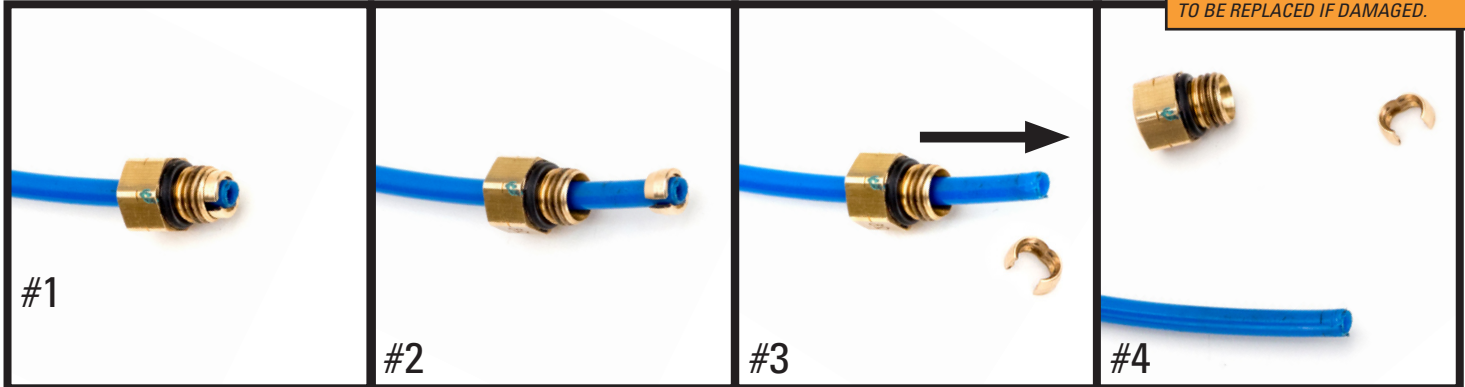


FIGURE 33

10. PREPARE AIR LINE BY REMOVING OLD VOSS FITTING USING THE FIGURE BELOW AS AN EXAMPLE. (FIGURE 34)

REMOVAL  Prior to inserting the existing air line into the new air fitting you will need to remove the old original equipment air line fitting.

NOTE: SCRATCHES AND/OR DEEP CUTS IN THE AIR LINE CAN RESULT IN POSSIBLE LEAKS. INSPECT THE AIR LINE BEFORE INSERTION. AIR LINE NEEDS TO BE REPLACED IF DAMAGED.



#1 OE AIR LINE FITTING

#2 SLIDE THE THREADED PORTION UP THE LINE AND SPREAD THE COLLET OPEN TO REMOVE

#3 SLIDE THE AIR FITTING OFF OF THE AIR LINE

#4 AIR LINE IS READY FOR INSTALLATION

FIGURE 34

11. INSERT AIR LINE INTO STRUT VOSS FITTING. PRESS AIR LINE IN FIRMLY UNTIL IT IS SEATED. (FIGURE 35)



FIGURE 35

12. REINSTALL WHEEL.
13. LOWER THE VEHICLE.
14. INSTALLATION COMPLETE.