
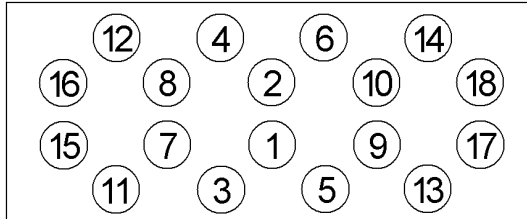
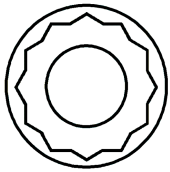


|                                                  |                                                         |                                                                                                   |
|--------------------------------------------------|---------------------------------------------------------|---------------------------------------------------------------------------------------------------|
| <b>Anziehvorschrift für Zylinderkopf</b>         | <b>940.740</b>                                          | <br>Das Original |
| <b>Tightening Instructions for Cylinder Head</b> |                                                         |                                                                                                   |
| <b>Instructions de serrage pour culasse</b>      |                                                         |                                                                                                   |
| <b>Prescripciones de apriete para culatas</b>    |                                                         |                                                                                                   |
|                                                  | passend für / suitable for<br>adaptable à / adaptable a | <b>Mitsubishi</b>                                                                                 |

Schraubenkopf / Head shape  
Tête de vis / Cabeza de tornillo

Anziehreihenfolge/Tightening sequence/Ordre de serrage/Orden de apriete



|             |   |             |
|-------------|---|-------------|
| Anziehen/   | * | 39 Nm       |
| Tightening/ |   | 78 Nm       |
| Serrage/    | ➤ | loosen 360° |
| Apriete     | ➤ | 29 Nm       |
|             | ➤ | 90°         |
|             | ➤ | 90°         |

Zeichenerklärung / Explanations / Explication / Explicacion

|   |                                             |                              |                                |                                       |
|---|---------------------------------------------|------------------------------|--------------------------------|---------------------------------------|
| * | neue Zylinderkopfschrauben verwenden        | use new cylinder head bolts  | utiliser des vis neuves        | emplar tornillos nuevos               |
| ★ | Warmlauf (80°C)                             | warm up time (80°C)          | chauffage (80°C)               | calentamiento (80°C)                  |
| □ | Schrauben einzeln lösen und wieder anziehen | loosen and tighten each bolt | deserrer et serrer vis par vis | aflojar y apretar tornillo a tornillo |
| ● | Setzzeit                                    | relaxation time              | durée de tassement             | tiempo de espera                      |
| ➤ | Drehwinkel                                  | torque angle                 | angle de serrage               | ángulo de giro                        |

**Motortyp / Engine type / Type de moteur / Tipo de motor**

2.5L DI-D  
Mot.: 4D56 HP (16V)  
Ø: 93mm / Size: A /  $\frac{1}{16}$  1,07mm

L200 / Triton / Pajero Sport II

ElringKlinger AG, Max-Eyth-Str.2  
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**\*940.740\***