

# 55000500

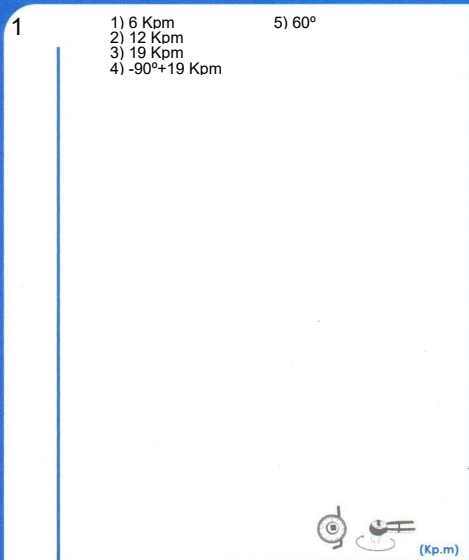
R010624

# VOLVO (INDUSTRIAL)

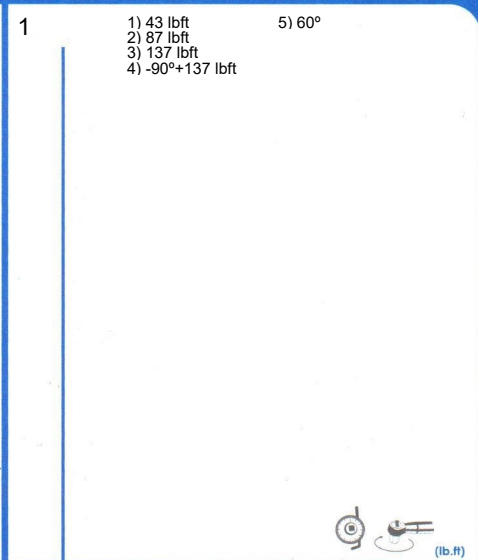


c.c. 11950 (cm3) 130.2 (mm)

1 TD120A;TD120B;TD120E;TD120F;TD120GG



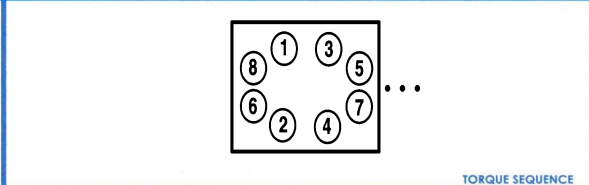
1 NO RETIGHTENING



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**ROUGHNESS**

|                        |              |            |
|------------------------|--------------|------------|
|                        |              |            |
|                        | MLS          |            |
| ALUMINIUM<br>ALUMINIO  | 0.5 / 1.0 µm | 2.3 µm MAX |
| CAST IRON<br>FUNDICIÓN | 1.5 / 1.8 µm | 3.8 µm MAX |



**-90° +**  
 LOOSEN 90° AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER  
 AFLOJAR 90° Y APRETAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS  
**-180°**  
 LOOSEN ALL THE BOLTS  
 AFLOJAR TODOS LOS TORNELLOS  
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT  
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)  
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT  
 ROTAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO  
 DEJAR ENRIAR EL MOTOR CUATRO HORAS (CONOPI ABIERTO)  
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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