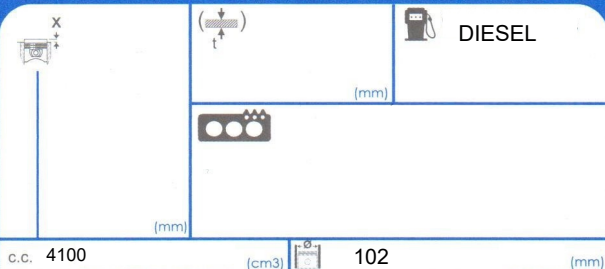


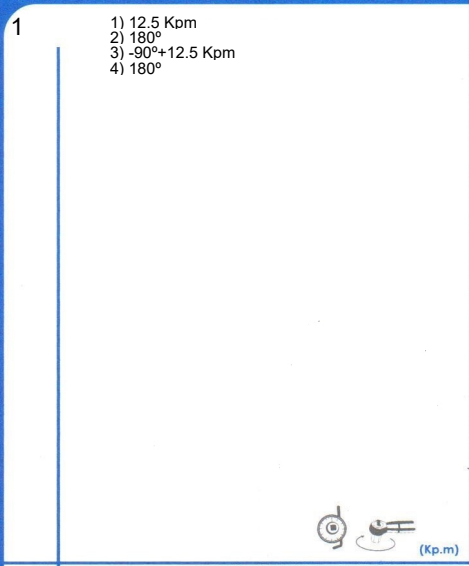
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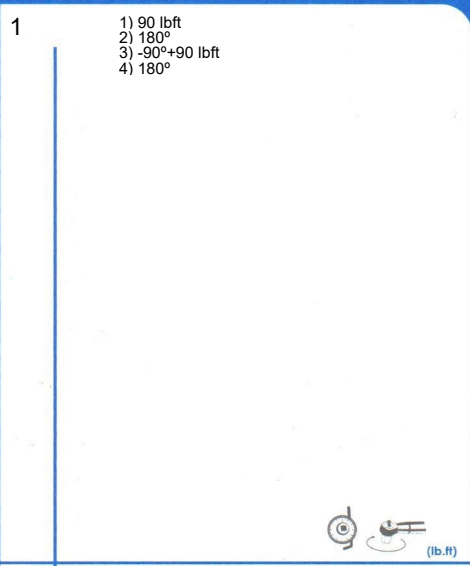
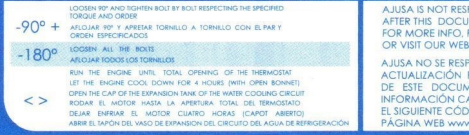
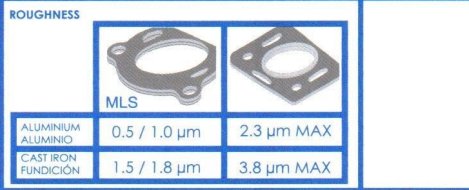
RVI



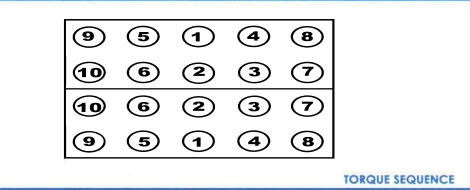
1 DCI4B150;DCI4C180;MIDR040226



1 1) 12.5 Kpm
2) 180°
3) -90°+12.5 Kpm
4) 180°

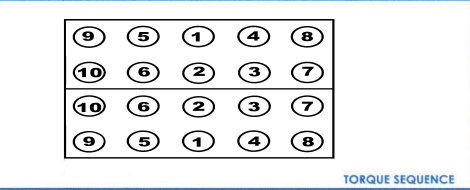


1 1) 90 lbf
2) 180°
3) -90°+90 lbf
4) 180°



ROUGHNESS

ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



LOOSEN 90° AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
AJUSAR 90° Y APRETAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS

LOOSEN ALL THE BOLTS
AJUSAR TODOS LOS TORNILLOS

RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOESTATO
DEJAR ENFRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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TORQUE SEQUENCE