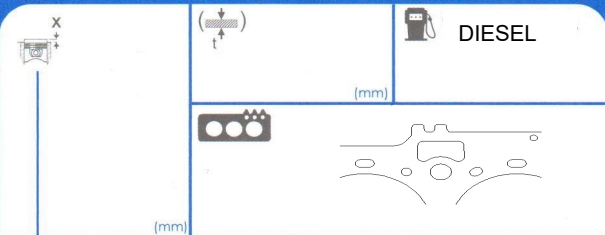


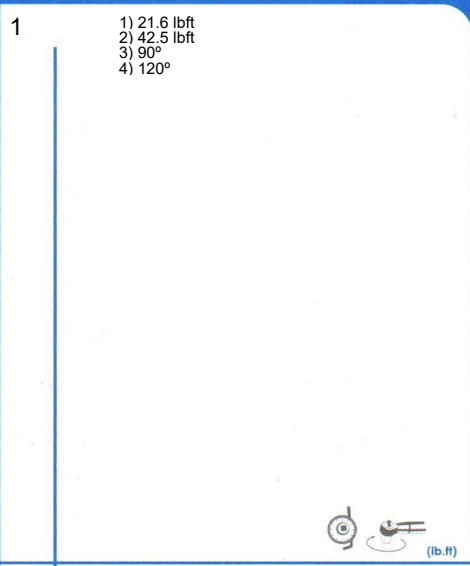
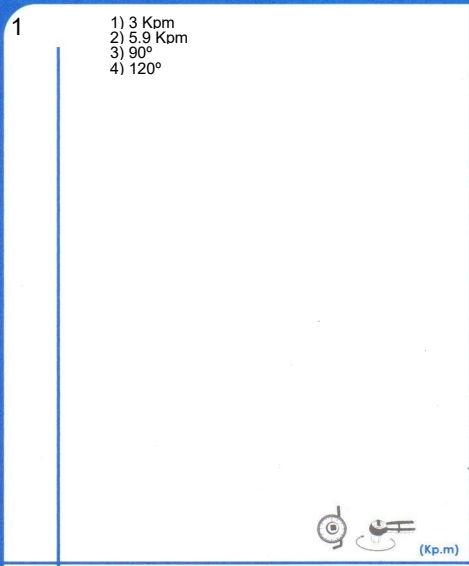
10191300

R010624

HYUNDAI, KIA



c.c. 2956,2959 (cm3) 84 (mm)

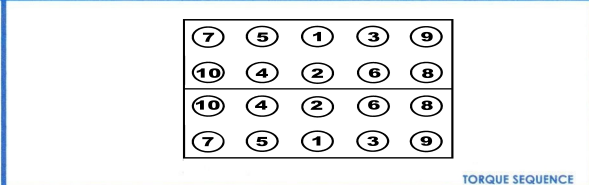


RETIGHTENING

RETIGHTENING

ROUGHNESS

| | | |
|------------------------|--------------|------------|
| | | |
| MLS | | |
| ALUMINIUM ALUMINIO | 0.5 / 1.0 µm | 2.3 µm MAX |
| CAST IRON FUNDICIÓN | 1.5 / 1.8 µm | 3.8 µm MAX |



-90° +
-180°
 <>

LOOSEN 90° AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
 AFLOJAR 90° Y APRIAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS
 LOOSEN ALL THE BOLTS
 AFLOJAR TODOS LOS TORNELLOS
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
 BODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO
 DEJAR ENFRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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TORQUE SEQUENCE