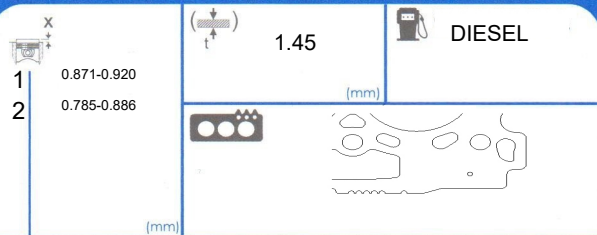


10157740

R010624

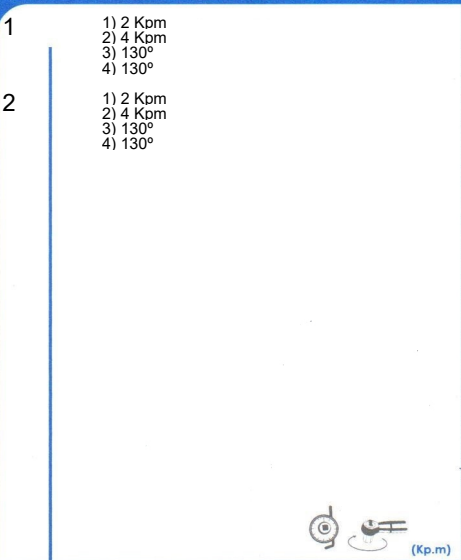
CITROEN, FIAT, FORD



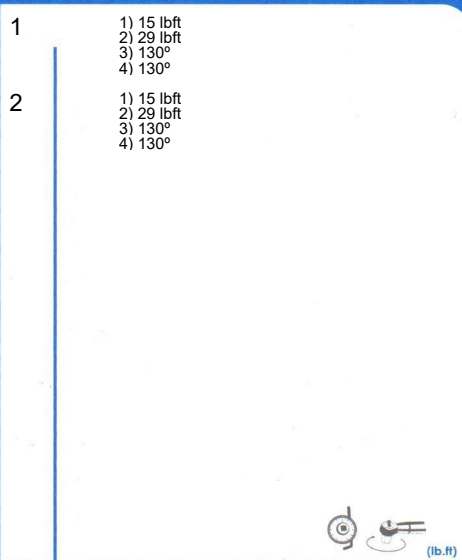
c.c. 1398,1560 (mm³) 73.7;75 (mm)

- 1 8HY;BK1Z;D4164T;D4164TDrive;DE6;G8DA;G8DB;GPDA;GPDC ;HHDA;HHDB;HHJB;HHJC;HHJD;HHJE;HHJF;UBJA;Y601
- 2 9HU;9HY;9HZ;DV6ATED4(9H01);DV6ATED4(9H02);DV6ATED4(9H03);DV6ATED4(9HX);DV6AUTED4(9H03);DV6B(9H02);DV6B(9HT);DV6B(9HW);DV6BUTED4(9H03);DV6TED4(9H01);DV6TE

- 1 **81034200** M11X1.50X147(10)
- 2 **81034200** M11X1.50X147(10)



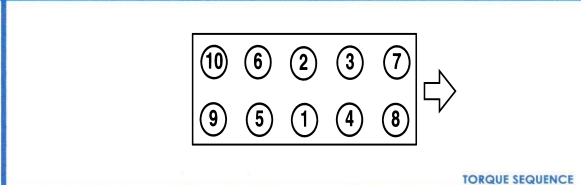
1, 2 NO RETIGHTENING



1, 2 NO RETIGHTENING

ROUGHNESS

| | | |
|------------------------|--------------|------------|
| | | |
| | MLS | |
| ALUMINIUM ALUMINIO | 0.5 / 1.0 µm | 2.3 µm MAX |
| CAST IRON FUNDICIÓN | 1.5 / 1.8 µm | 3.8 µm MAX |



-90° +
-180°

LOOSEN RP AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
AFLOJAR RP Y APRETAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS

LOOSEN ALL THE BOLTS
AFLOJAR TODOS LOS TORNILLOS

RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO
DEJAR ENfriAR EL MOTOR CUATRO HORAS (CON LA BARRERA ABIERTA)
ABRIR EL TAPÓN DEL VASO DE EXPANSIÓN DEL CIRCUITO DEL AGUA DE REFRIGERACIÓN

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