

# 10116400

R010624

# MITSUBISHI



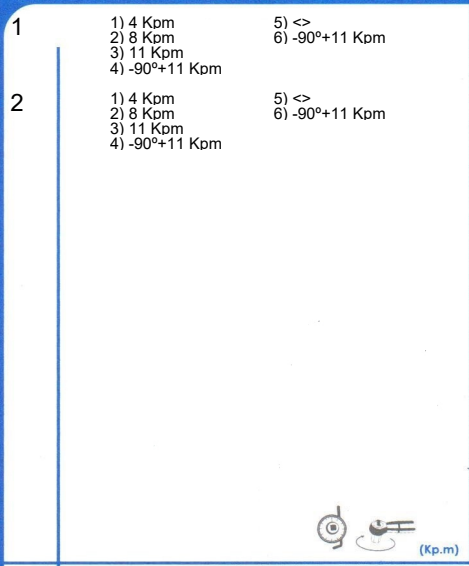
c.c. 2497,2498 (cm3) 81 (mm)

1	6A13:6G73
2	6A13:6G73

2	<b>81049400</b>	M10X1.25X95(8)
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**85004400**

**CHECK CATALOG**



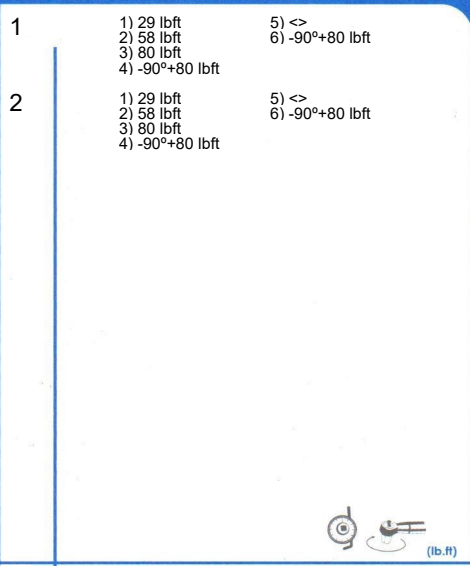
1, 2      1000 Km -90°+11 Kpm      **RETIGHTENING**

**ROUGHNESS**

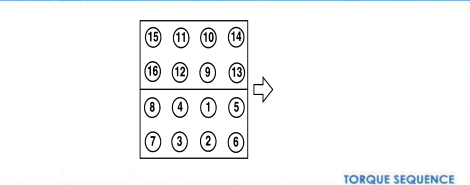
MLS	
ALUMINIUM ALUMINIO	0.5 / 1.0 µm      2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm      3.8 µm MAX

**-90° +**  
**-180°**  
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LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER  
AJUSTAR NUT Y APRIAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS  
LOOSEN ALL THE BOLTS  
AJUSTAR TODOS LOS TORNILLOS  
RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT  
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BLOWER)  
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT  
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOESTATO  
DEJAR ENFRIAR EL MOTOR CUATRO HORAS (CON MOTOR ABIERTO)  
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION



1, 2      1000 Km -90°+80 lbf      **RETIGHTENING**



**TORQUE SEQUENCE**

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