

10089100

R010624

TOYOTA



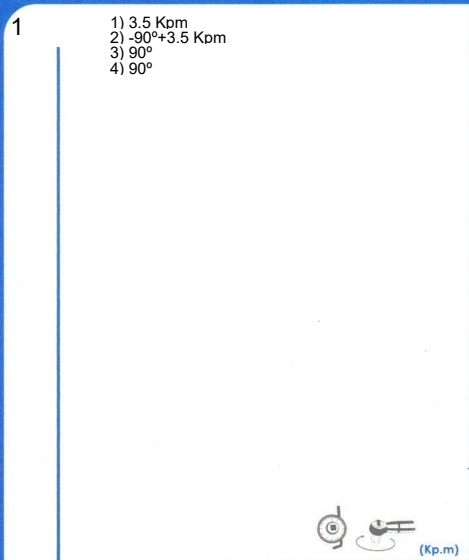
c.c. 3378 (mm) 93.5 (mm)

1 5VZ-FE

1 81046700 M11X1.25X96(8)



CHECK CATALOG



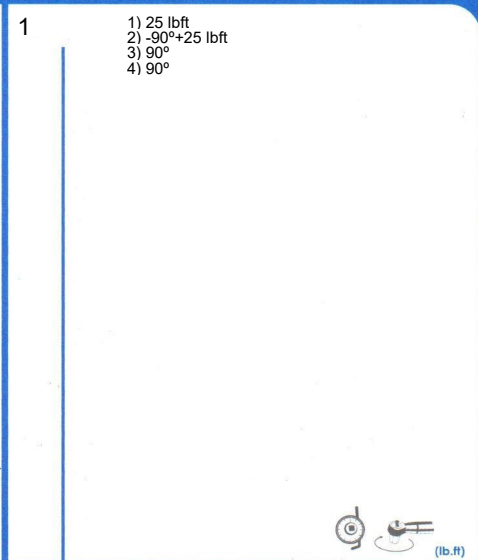
1 NO (Kp.m) **RETIGHTENING**

ROUGHNESS

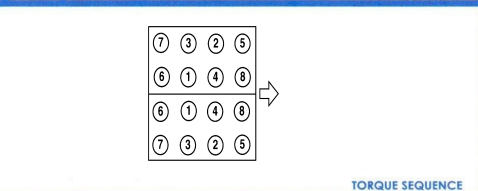
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX

-90° +
-180°
<>

LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
AJUSTAR NUT Y APRIAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS
LOOSEN ALL THE NUTS
AJUSTAR TODOS LOS TORNILLOS
RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO
DEJAR ENfriAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION



1 NO (lb.ft) **RETIGHTENING**



TORQUE SEQUENCE

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