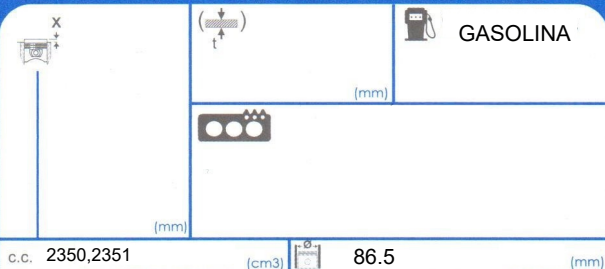


10079100

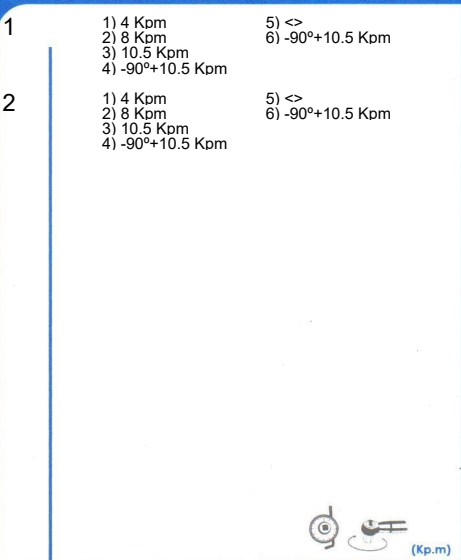
R010624

CHRYSLER, DODGE, EAGLE



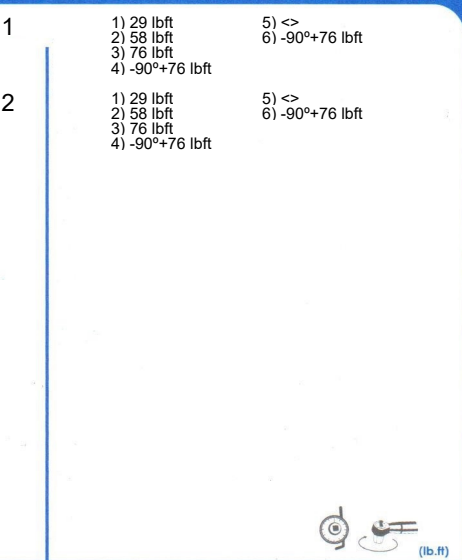
1	4G64;G4CS;G64B
2	4G64;4G6G(144CID);G4CS;G64B

1	81057300	M12X1.25x105(10)
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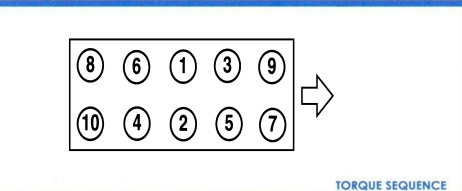


1, 2	1000 Km -90°+10.5 Kp.m	RETIGHTENING
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ROUGHNESS		
MLS		
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



1, 2	1000 Km -90°+76 lbft	RETIGHTENING
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-90° +
-180°
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LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
 AFLOJAR NUT Y APRIETAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS
 LOOSEN ALL THE NUTS
 AFLOJAR TODOS LOS TORNILLOS
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
 ROTAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO
 DEJAR ENfriAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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