

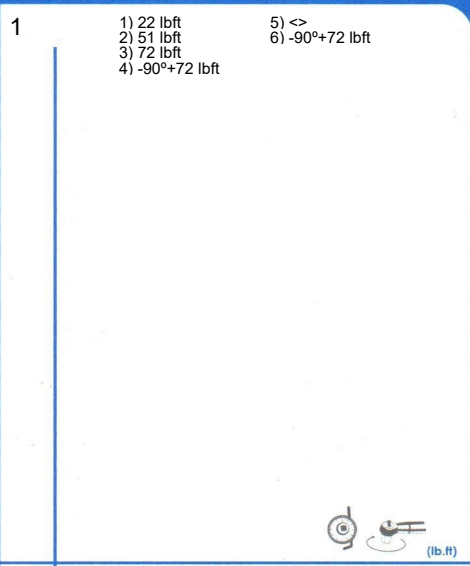
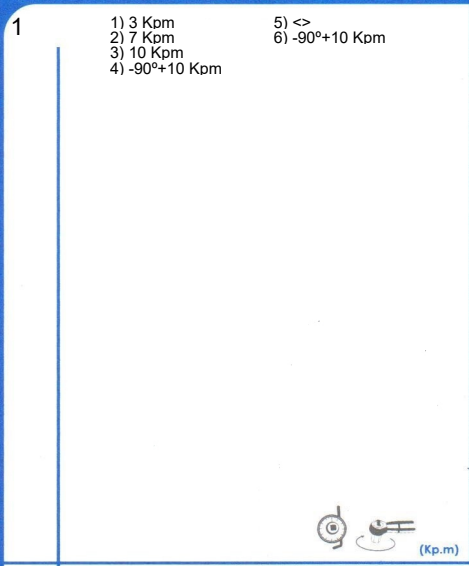
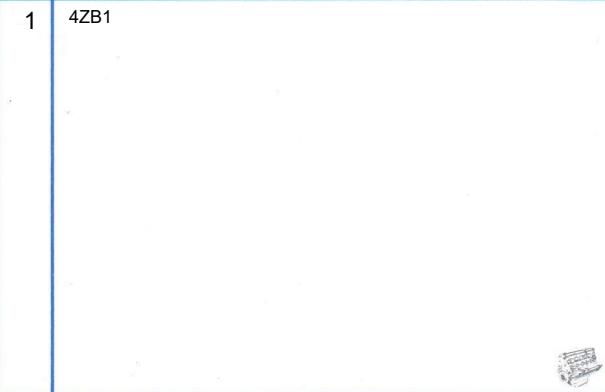
# 10026900

R010624

## BEDFORD, HOLDEN, ISUZU



c.c. 1817 (cm3) 84 (mm)

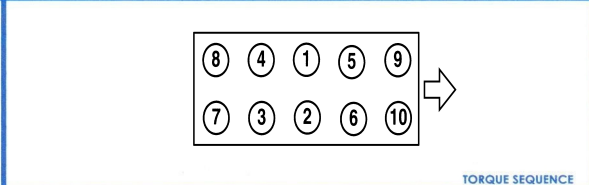


1 1000 Km -90°+10 Kpm **RETIGHTENING**

1 1000 Km -90°+72 lbf **RETIGHTENING**

**ROUGHNESS**

	MLS	
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



**-90° +**  
**-180°**  
<>

LOOSEN NUT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER  
AFLOJAR NUT Y APRIAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS  
SOLICEN ALI THE BOLTS  
AFLOJAR TODOS LOS TORNELLOS  
RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT  
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)  
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT  
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO  
DEJAR ENRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)  
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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TORQUE SEQUENCE