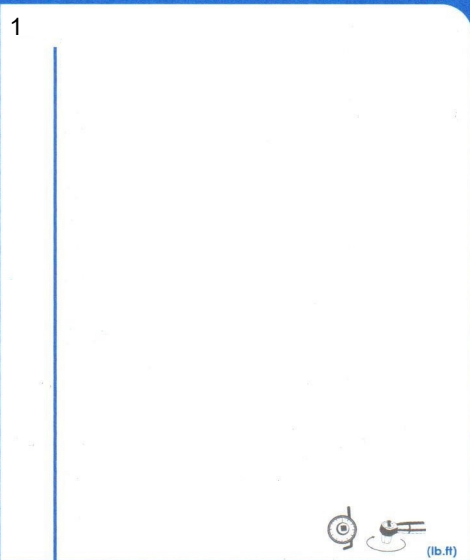
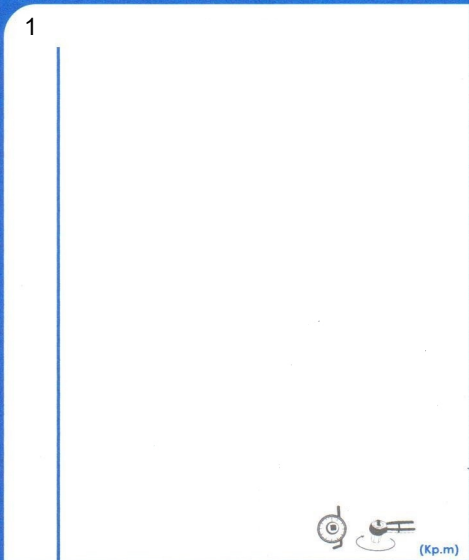
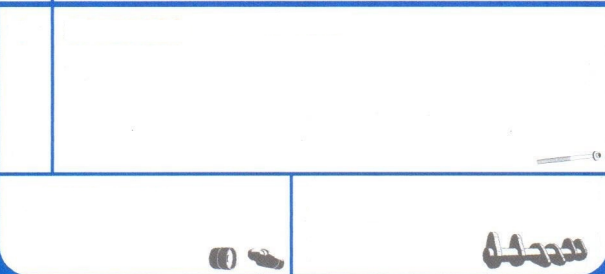
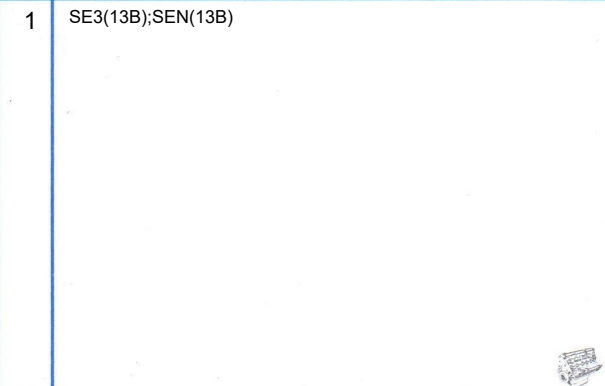
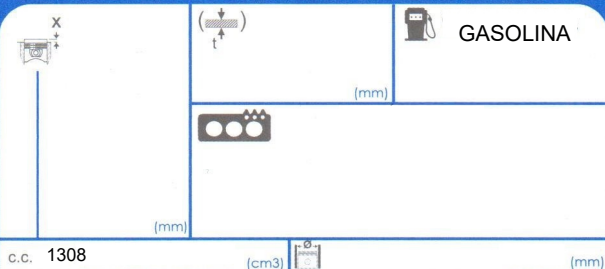


# 01255500

R012615

# MAZDA



RETIGHTENING

RETIGHTENING

**ROUGHNESS**

	MLS	
ALUMINIUM ALUMINIO	0.5 / 1.0 $\mu\text{m}$	2.3 $\mu\text{m}$ MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 $\mu\text{m}$	3.8 $\mu\text{m}$ MAX

**TORQUE SEQUENCE**

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**-90° +**  
**-180°**  
 <>

LOOSEN BOLT AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER  
 AFLOJAR BOLT Y APRIAR TORNELLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS  
 SOLTEN ALL THE BOLTS  
 AFLOJAR TODOS LOS TORNELLOS  
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT  
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)  
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT  
 RESTART THE MOTOR UNTIL THE TOTAL OPENING OF THE THERMOSTAT  
 DEJAR ENFRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)  
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

